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2868 – Odes Dominator Plow Mount

Use the attached page to help with part identification during installation. We recommend using Loctite (Blue) on all fasteners.

Tools:	
1/2" Wrench or Ratchet	5/16" Drill Bit & Drill
17mm Wrench or Ratchet	

Plow Mount Installation:

STEP 1: Start by placing the two 5/16 x 1-3/4 x 3" U-bolts (Item 11) around the top of the front bumper tube. Next place the mount plate (Item 1) up to the front of the machine lining up the holes at the top of the mount up with the two U-bolts that were just placed. Put a 5/16 flat washer (Item 4) and 5/16 Nylock nut (Item 10) on the end of each U-bolt. Do not fully tighten.

STEP 2: Place a 3/8 lock washer (Item 3) and 3/8 flat washer (Item 5) on each of the four M10 x 20mm bolts (Item 12). Thread each bolt into the four holes in the center of the mount, and into the existing weld nuts on the frame of the UTV. Do not fully tighten.

STEP 3: (OPTIONAL) Center the mount on the machine. Using the four slots at the rear of the mount as a template, drill four holes through the metal skid plate of the machine. Place each of the 5/16 x 1-1/2 x 3-1/2" square U-bolts (Item 9) over the frame of the UTV and down through the holes that were just drilled and the slots in the mount. Place a 5/16 flat washer (Item 4) and 5/16 Nylock nut (Item 10) on the end of each U-bolt. Do not fully tighten.

STEP 4: Square the mount up to the front of the machine and then fully tighten all of the hardware working in a crisscross pattern to keep the mount straight.

Attaching the Push Tube to the Plow Mount:

STEP 1: Roll the UTV over the push tube assembly.

STEP 2: Lift the push tube up to the plow mount and line the holes in the ears on the push tube up with the holes in the ears on the plow mount.

STEP 3: Insert each of the 3/4 x 2" clevis pins (Item 7) through the holes and secure in place using the hair pin clips (Item 8).

STEP 4: Attach the lift system of choice and the plow is ready for use.

Removing the Push Tube from the Plow Mount:

Reverse the previous steps to remove the push tube. Once the 3/4" pins are removed, place them back into the holes on the push tube assembly with the hair pin clips to prevent them from getting lost when the plow is not in use.

Additional Notes:

- (Optional) Mount the cable stop (Item 2) using the wire clip (Item 6) along the winch cable to prevent interference between the plow system and the machine when the plow is lifted.

It is the operator's responsibility to periodically check all fasteners/mounting hardware to ensure none have come loose during use and to check for any signs of wear.

Do NOT plow at speeds over 5mph. Doing so will void warranty on any parts that become damaged or break.

ITEM NO.	PART NUMBER	QTY	DESCRIPTION
1	2868-3	1	PLOW MOUNT WLDMT, ODES
2	3918-4	1	CABLE STOP
3	HDW112	4	LOCKWASHER, 3/8" HELICAL SPRING, Z
4	HDW154	8	WASHER, 5/16" FLAT, SAE, Z
5	HDW1223	4	WASHER, 3/8" FLAT, SAE, Z
6	HDW1247	1	3/16 IN WIRE ROPE CLIP
7	HDW1260	2	CLEVIS PIN, 3/4 X 2, ST,ZN
8	HDW1261	2	HAIRPIN, Ø1/8 X 2" Z
9	HDW1317	2	U-BOLT, 5/16X1-1/2X3-1/2 SQ ZN
10	HDW1388	8	NUT, 5/16-18 NYLOCK GR 2
11	HDW1414	2	U-BOLT, 5/16 X 1-3/4 X 3
12	HDW1719	4	BOLT, M10 X 1.5 X 20MM

